Fig. 17 SUCTION UNIT

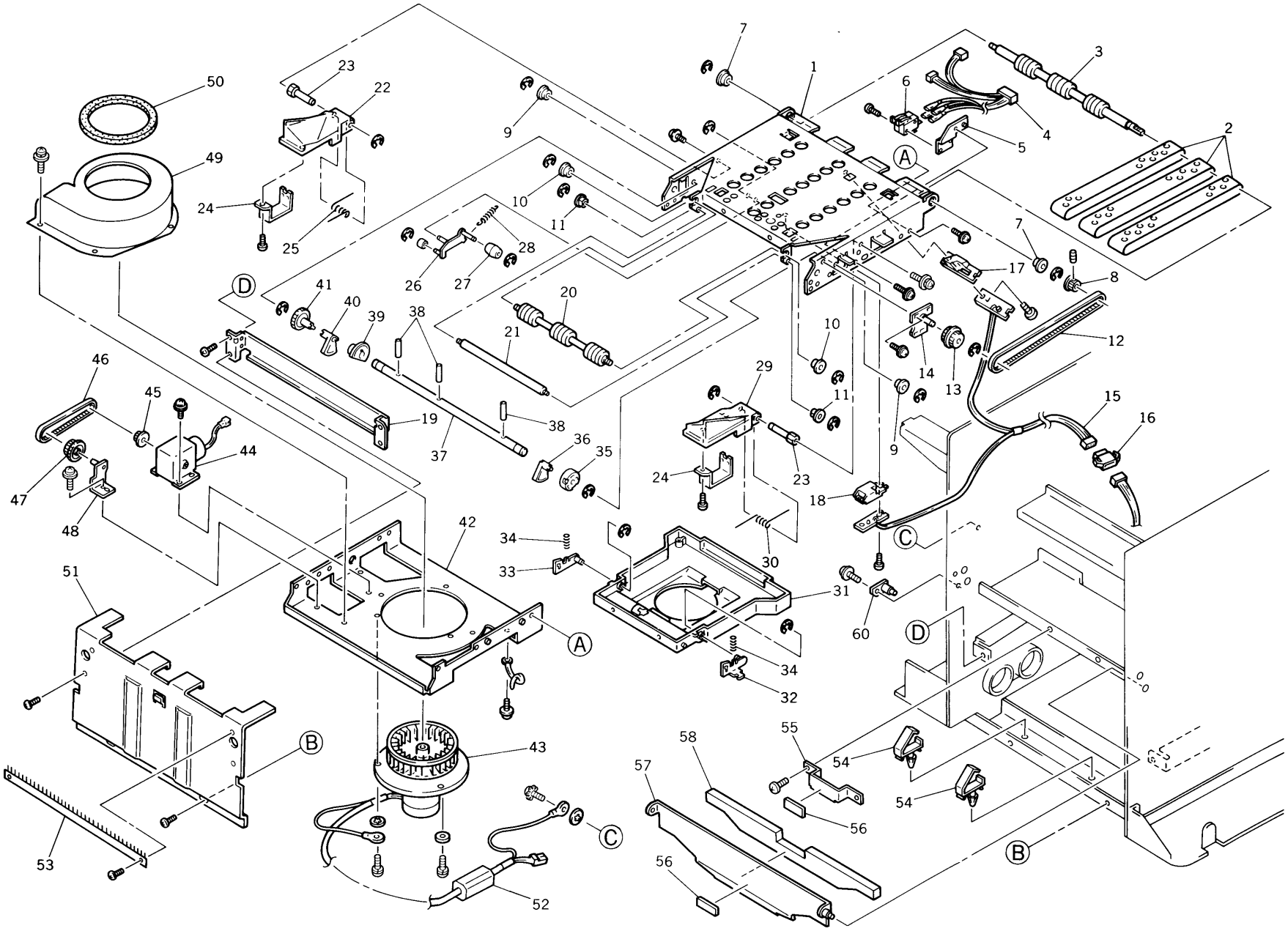

Fig. 17 Suction Unit

No.	Part No.	Part Name	Q'ty	Remark
	017-93205-208	Suction Unit W; CE		
	019-93200-200	Suction Unit W; A3; CE		A3
1	017-13201-800	*Face Cover W; Suction	1	
2	011-13220-003	*Transfer Belt	3	
3	017-13247-002	*Drive Shaft; Suction	1	
4	019-55036-103	*Wire Harness; Suction	1	
5	017-13229-209	*Adj. SW Plate; Suction	1	
6	443-02006-005	*Micro-SW; ABV1236413	2	
7	600-08168-000	*Bearing NMB; LNR-1680HH	2	
8	011-13204-008	*Pulley; Suction Motor	1	
9	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
10	600-50046-004	*Bearing; FLAWBC6-12ZZA	2	
11	607-11003-005	*Metal; F4 x 6 / 5.6 x 5.9; 9 x 1	2	
12	620-22394-008	*Belt; 239-M x L-4.8	1	
13	019-13203-000	*Gear Pulley 38; Suction	1	
14	017-13237-104	*Fulcrum Plate II; Gear Pulley; Suction	1	
15	019-60012-204	*Paper Receiving Sensor (Send) IV	1	
16		**Junction Connector; 4P	1	Ref.Pg.II-36
17	017-13220-201	*Cover; Paper Rcv. Sensor 1	1	
18	017-13221-305	*Cover; Paper Rcv. Sensor 2	1	
19	017-13240-008	*Stay; Suction	1	
20	017-13235-004	*Idler Shaft; Suction	1	
21	017-13236-205	*Belt Idler; Suction	1	
22	017-23206-002	*Jump Wing (F); Suction	1	
22	019-13137-007	*Jump Wing (F); Suction	1	A3
23	017-13205-202	*Shaft; Jump Wing	2	
24	017-13208-007	*Wing Plate; Suction	2	
25	017-13239-000	*Spring; Jump Wing (F)	1	
26	017-13211-008	*Shaft Plate; Belt Roller; Suction	1	
27	017-13216-000	*Belt Roller; Suction	1	
28	017-13210-001	*Spring; Belt Roller; Suction	1	
29	017-23207-009	*Jump Wing (R); Suction	1	
29	019-13138-003	*Jump Wing (R); Suction	1	A3
30	017-13241-004	*Spring; Jump Wing (R)	1	
31	017-13219-300	*Suction Cover W (Upper)	1	

No.	Part No.	Part Name	Q'ty	Remark
32	017-13255-005	*Side Flap (R); Suction	1	
33	017-13252-006	*Side Flap (F); Suction	1	
34	017-13257-008	*Spring; Side Flap; Suction	2	
35	017-13228-105	*SW Cam; Suction	1	
36	017-13226-102	*Wing Cam (R); Suction	1	
37	017-13222-204	*Shaft; Wing Cam; Suction	1	
38		*Pin; f 2x 8	3	Ref.Pg.II-36
39	017-13225-106	*Roller Cam; Suction	1	
40	017-13224-207	*Wing Cam (F); Suction	1	
41	017-13223-006	*Cam Gear; Suction	1	
42	017-13232-102	*Bracket; Suction Fan	1	
43	019-65010-102	*Suction Fan Ass'y; CE	1	
44	017-65006-003	*Wing Motor; Suction	1	
45	017-13248-009	*Pulley; Wing Motor	1	
46	620-62256-007	*Belt; B60S3M225	1	
47	017-13246-006	*Wing Gear; Suction	1	
48	017-13242-000	*Shaft Plate; Wing Gear	1	
49	011-13206-205	*Suction Fan Cover	1	
50	017-13233-001	*Seal	1	
51	017-33250-301	Cover Plate W; Suction; CE	1	
51	019-43201-206	Cover Plate II; Suction; CE	1	A3
52	435-00025-000	Core; SFC-6	1	
53	017-13258-004	De-electricity Brush; Suction	1	
54	665-02031-008	Clamp; CP2311	2	
55	018-33136-000	Catch; Suction Unit	1	
56	018-33152-005	Sheet: Suction Unit	2	
57	018-33130-109	Receiving Tray Plate	1	
57	019-43111-002	Receiving Tray Plate; A3	1	A3
58	018-33150-002	Sound-Proof; Receiving Tray Plate	1	
58	019-43113-005	Sound-Proof; Receiving Tray Plate; A3	1	A3
60	017-15234-005	Set Plate; Master Holder Cover	1	